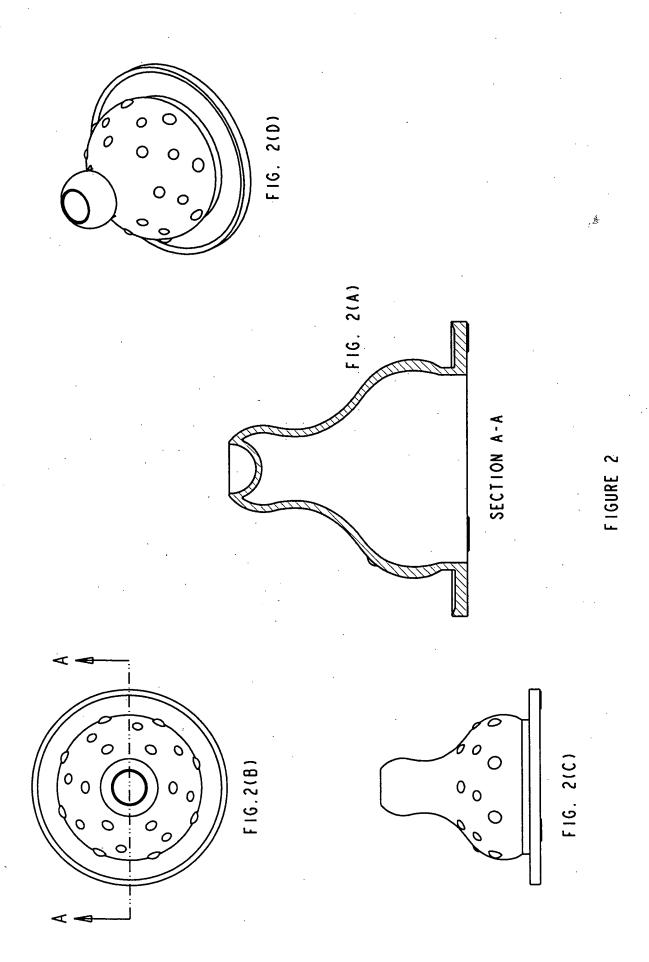
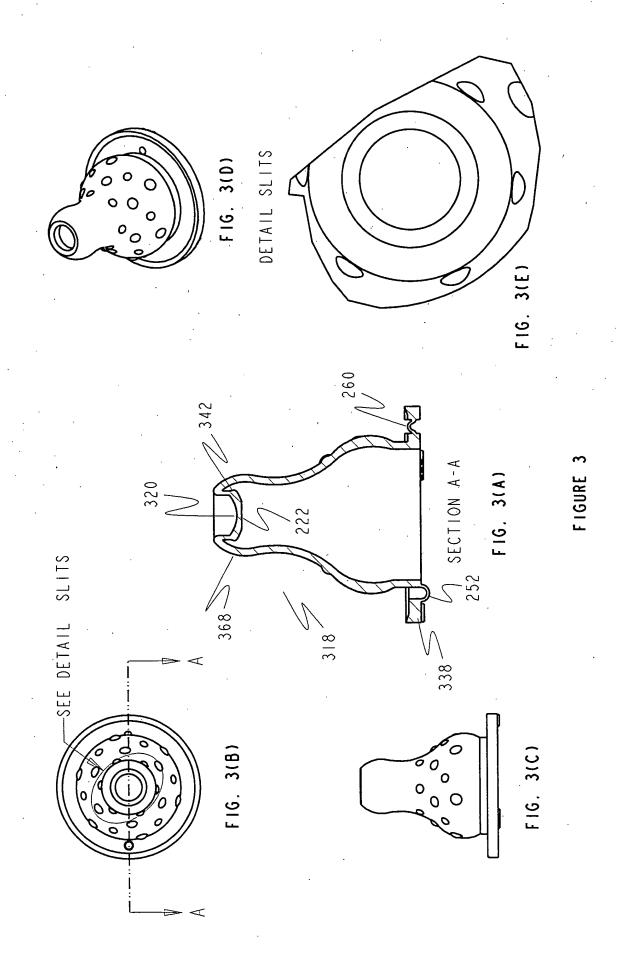
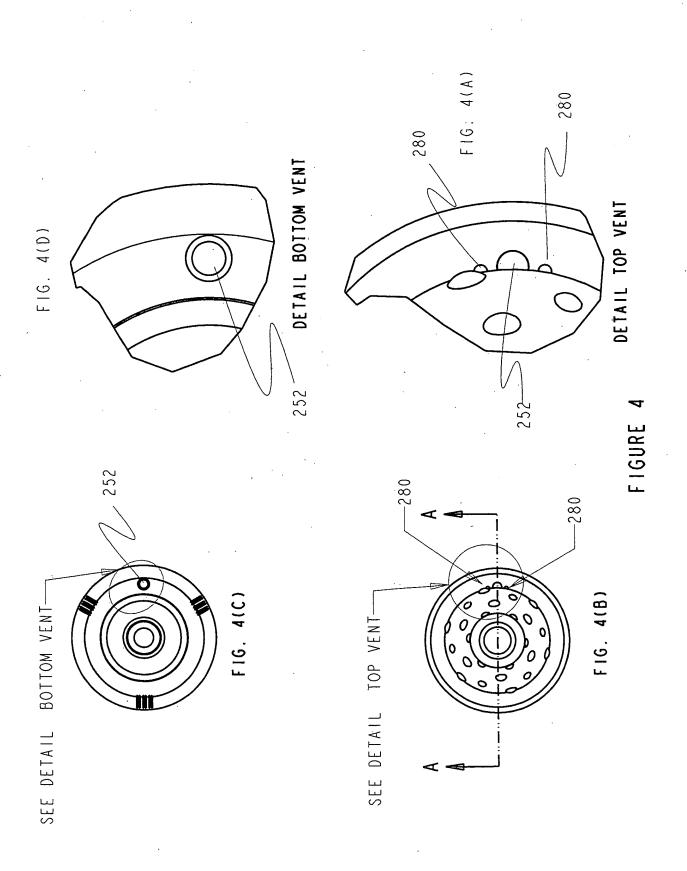
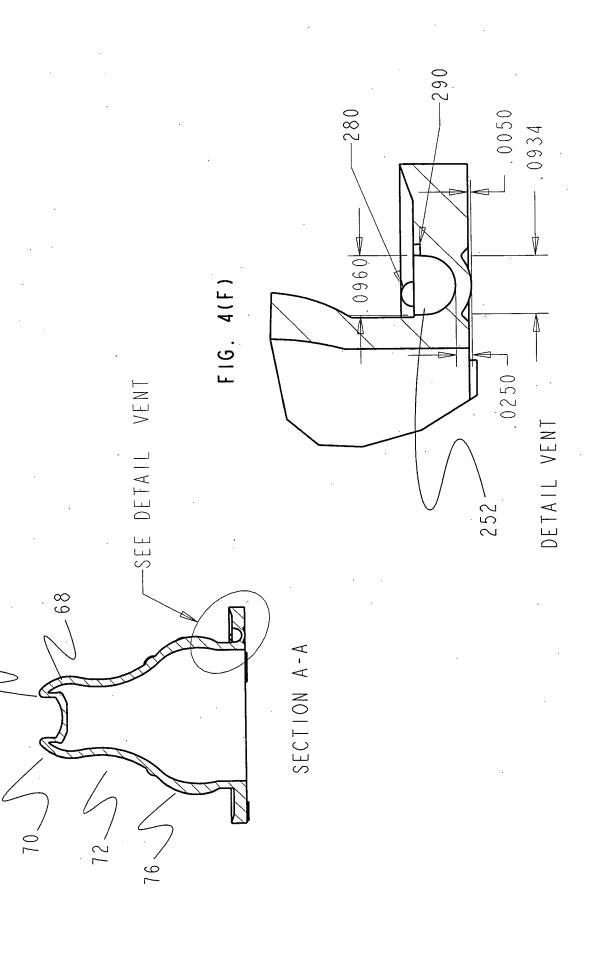
FIGURE









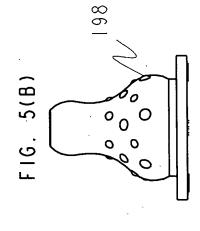
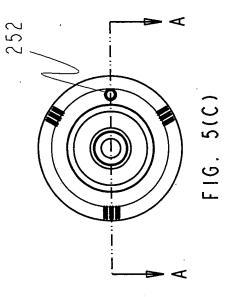
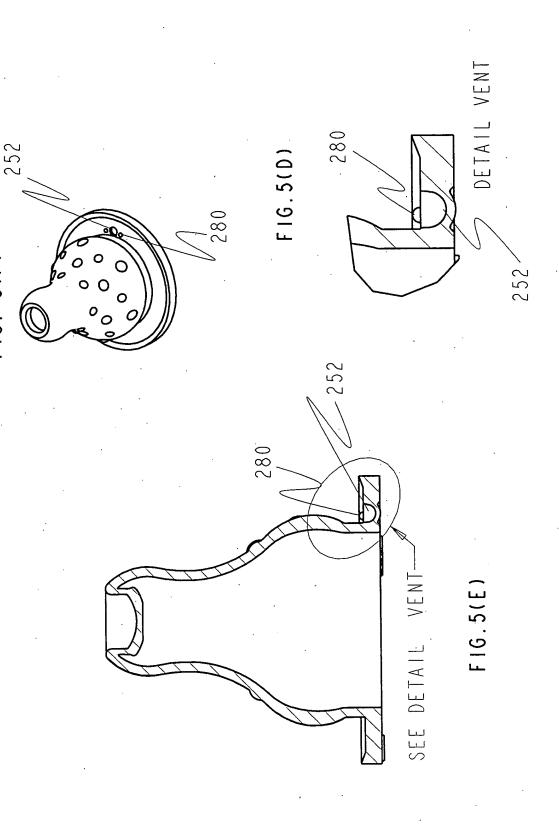


FIG. 5(A)







F1G. 5(F)

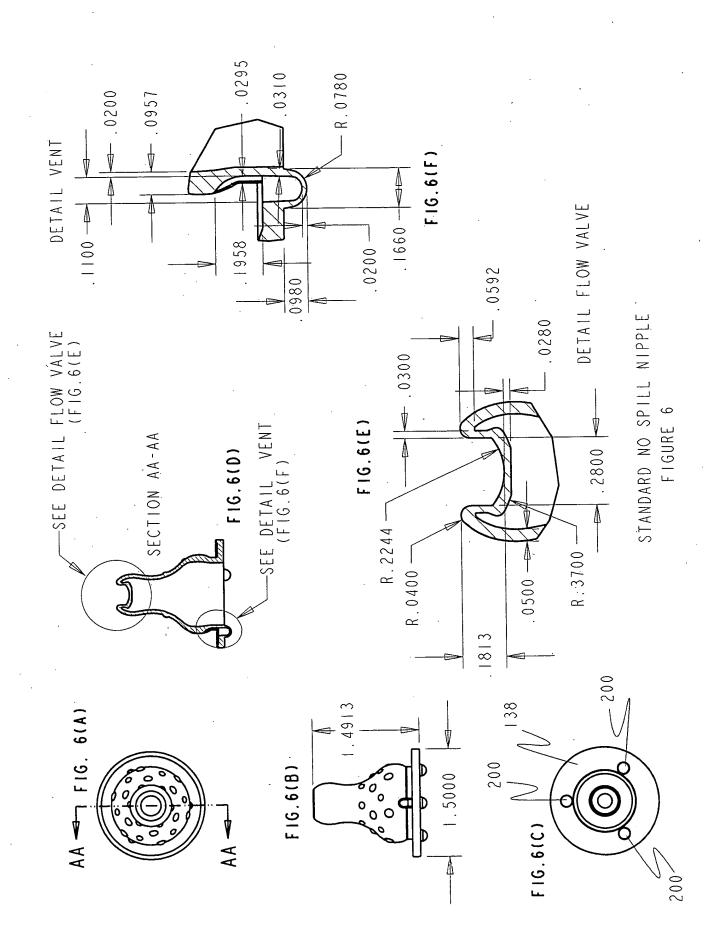
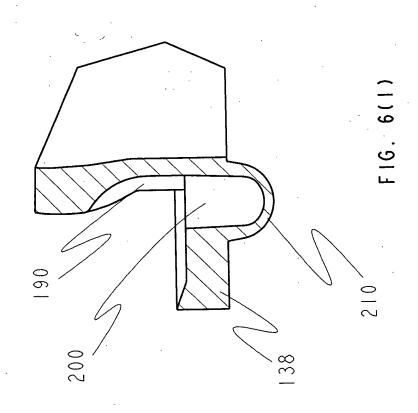


FIG. 6(H) NOTE: CUT 50% OF DIMPLE HEI HALF OF DIMPLE SHOULD BE CU 0 F1G. 6(G)



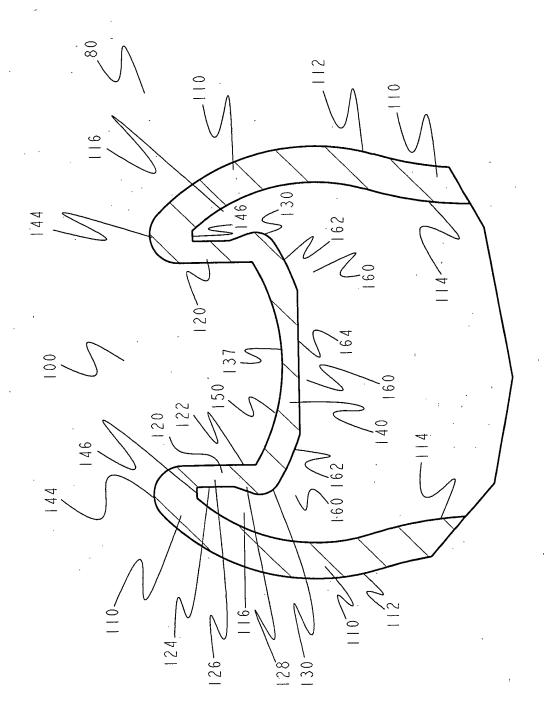
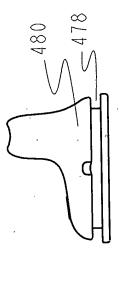


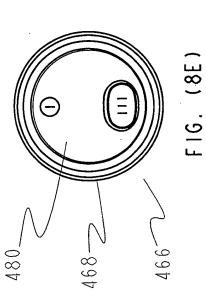
FIGURE 7

F1G. (8A)



F1G. (8D)

F16. (8C)



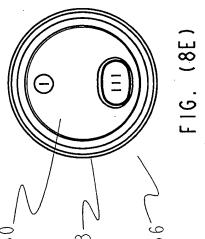
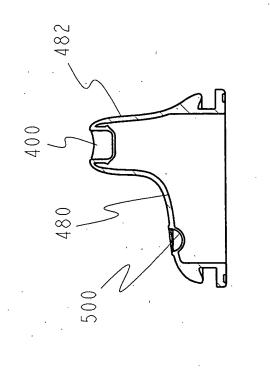
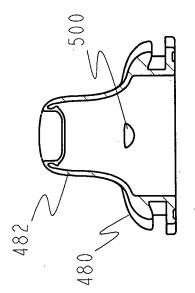


FIGURE 8



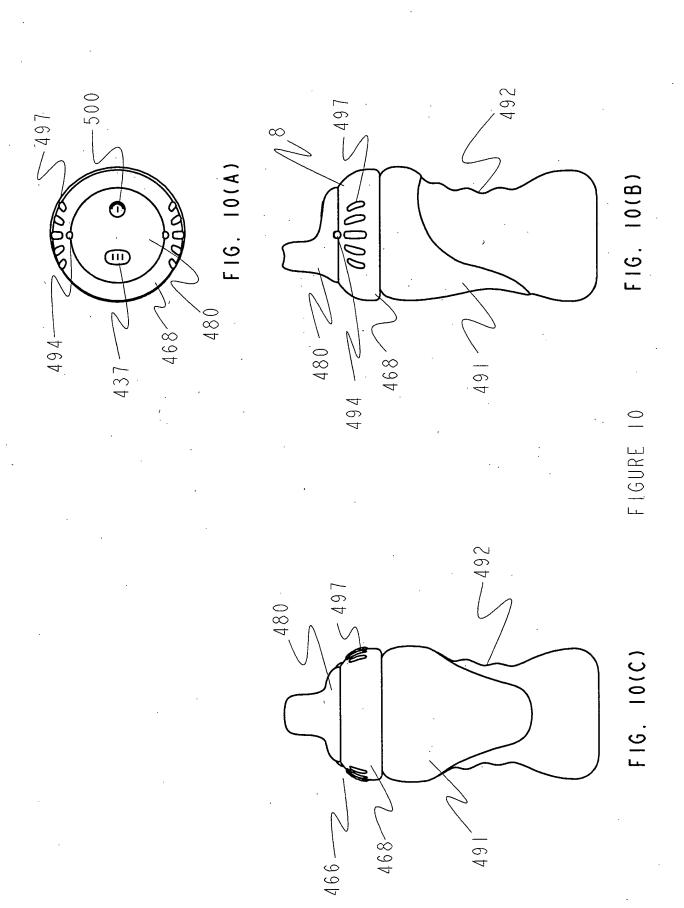
482

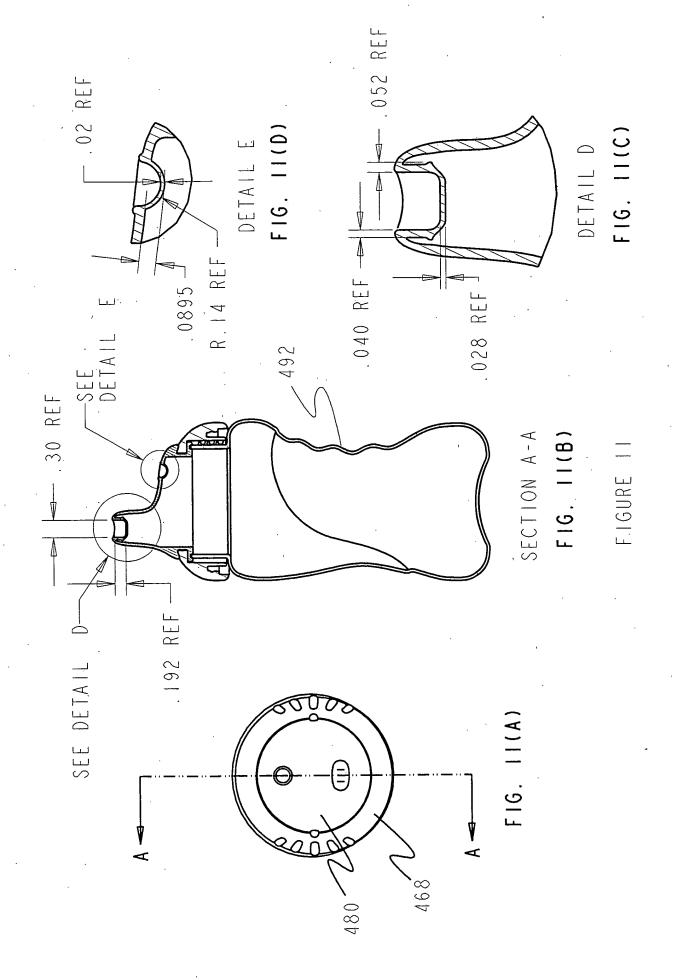
SECTION A-A FIG. 9(A)



SECTION B-B FIG. 9(B)







IGURE 12